

Date: Monday, 8/21/2006 2:37:29 PM  
User: Kim Johnston

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services  
Job Number : 28288  
Estimate Number : 10589  
P.O. Number : N/A  
This Issue : 8/21/2006 S.O. No. : N/A  
Prsht Rev. : NC  
First Issue : N/A Type : PURCHASED PARTS  
Previous Run : 27195  
Written By : JA 06.08.21  
Checked & Approved By : JA 06.08.21  
Comment : Est. C 02.05.11 Clarify IPP NG.  
EST D 06.05.25 Waterjet EC

Drawing Name : STRIKER PLATE  
Part Number : D2237  
Drawing Number : D2237 REVD1  
Project Number : N/A  
Drawing Revision : D1  
Material : N/A  
Due Date : 8/28/2006

Qty: 100 Um: Each

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M304S22GA 304/316 .032 Sheet



Comment: Qty.: 0.0105 sf(s)/Unit Total : 1.0500 sf(s)  
304/316 .032 Sheet  
Batch: M100 893

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET  
1-Cut as per Dwg D  
Dwg Rev: D1  
Prog Rev: D1

SAD 06.08.25 101

2-Deburr if necessary

SAD 06.08.31 101

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

M100 893

(101)

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

06.08.29

(101)  
counted

5.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-Deburr as required N/A

2-Form as per drawing

B 06/08/29

PTD 100

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector	

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			
06-08-25	2	Lost 7 parts on the water jet Because of the water pressure moving the making them fall in the tub		-replace	SAD 06-08-25			
06/08/29	5	1 piece was out of Tolerance		Scrap + destroy	SB 06/08/29			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☐ No ☒ DQA: ☒ Date: 06/09/06

NOTE: Date &amp; initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

Date: Monday, 8/21/2006 2:37:29 PM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: STRIKER PLATE

Job Number: 28288

Part Number: D2237

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



*206-06-31* *(100)*



Comment: INSPECT WORK TO CURRENT STEP

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

*ST 32*

*100*  
*06/09/05* *(100)*

8.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

*06/09/06*

Job Completion



*06/09/05*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

NOTE: Date & initial all entries

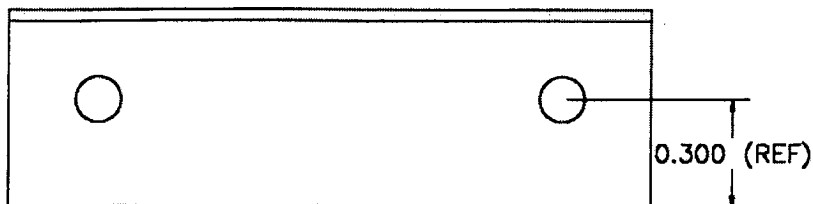
QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

**DART**

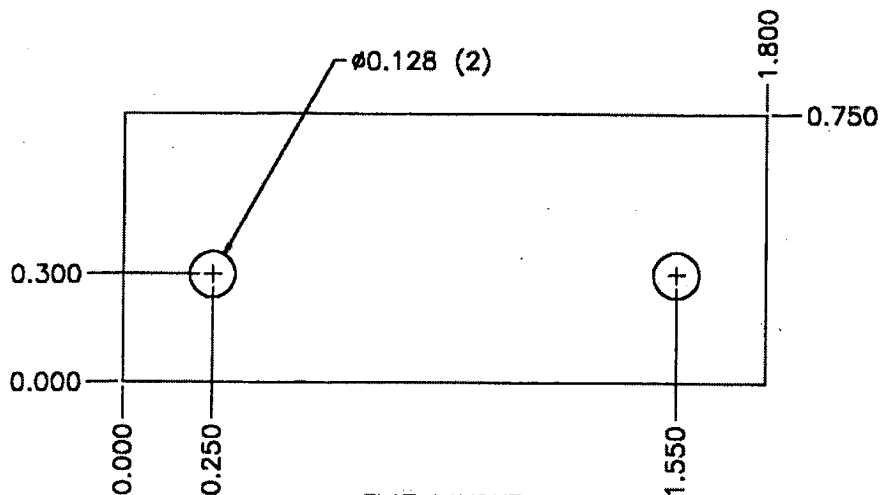
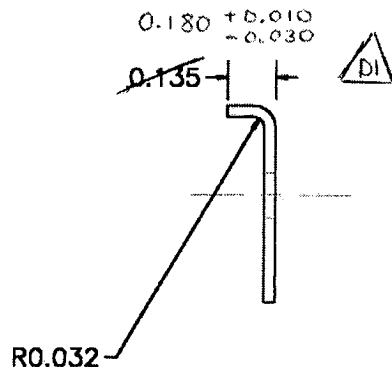


DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
B WILLIAMS	B WILLIAMS	DRAWING NO.	REV. D
CHECKED <i>bw</i>	APPROVED <i>[Signature]</i>	D2237	SHEET 1 OF 1
DATE 94:10:25		TITLE STRIKER PLATE	SCALE 2:1
DI	04.06.15	UPDATE DIMENSION	

RELEASED  
97/12/17 DS



BEND DETAIL



FLAT LAYOUT

MATERIAL: 304/316 SS, 0.034 THICK

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 28288

